

Bearing Replacement Kit Instructions

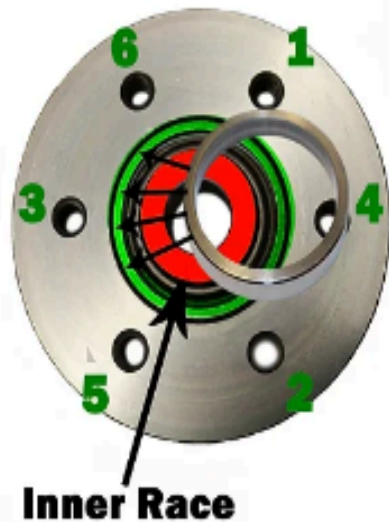
Removing Bolts

Loctite relief requires heating. Gently heat bolthead (only**) with propane torch 2" flame for 15 - 20 seconds. Overheating bolthead can cause blade warpage.**



Installing bolts and bearing

1. Use a bearing spacer or bearing race OD Driver when pressing bearing into hub. Do not press on bearing inner race.



2. Put Loctite on bolts and install using 22 foot pounds of torque or 264 inch pounds of torque (Please pre-check your torque wrench or torque device as to accuracy**).**

3. Use the reattachment schematic for bolt installation order.