



## TORQUE SPECS:

OPENER BOLTS/STUD NUTS FOR SINGLE ROLLER BEARING ASSEMBLIES	95 ft lbs
OPENER BOLTS/STUD NUTS FOR DOUBLE ROLLER BEARING ASSEMBLIES	105 ft lbs
DOUBLE ROLLER TAPER ASSEMBLY STUD NUTS	125 ft lbs
*PTT SUPPLIED STUDS FOR DOUBLE ROLLER OR DOUBLE ROLLER TAPER BEARINGS	45-50 ft lbs
*HUB ASSEMBLY BOLTS	22 ft lbs

- **PTT SUPPLIED STUDS AND HUB ASSEMBLY BOLTS SHOULD ALL HAVE RED LOCTITE APPLIED TO THE THREADS PRIOR TO INSTALLATION. FAILURE TO USE RED LOCTITE WILL VOID PTT WARRANTY!**